

Schmalz X-Pump

SXMPi 30 IMP Q 2xM12-5

Part no...:10.02.02.03823

<https://www.schmalz.com/10.02.02.03823>



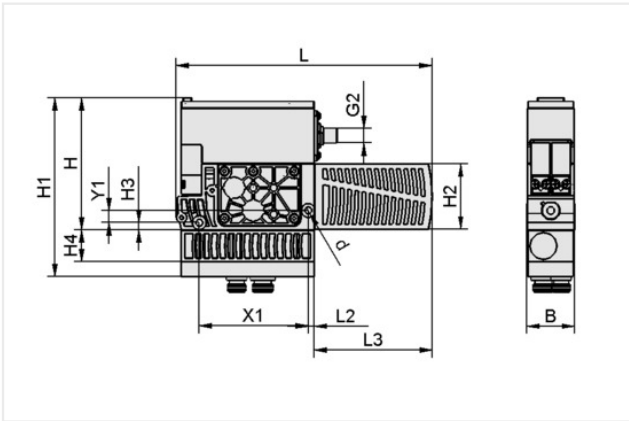
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Compact ejector with Condition Monitoring, power blow-off function and pneu. air-saving function



Nozzle diameter: 3 mm
Control valve: Double pilot valve
Electrical connection: 2xConnect M12, 5+5 pol
Communication: IO-Link (Class A)
Suction rate (max.): 220 l/min
Air consumption suction: 380 l/min
Pressure range (operating pressure): 3.0 ... 6.0 bar
Max. vacuum: -850 mbar
Sound level free: 72 dB(A)
Protection type IP: IP 65

Design Data



Attribute	Value
B	39 mm
d	5.50 mm
G2	M12x1-M
H	108 mm
H1	146 mm
H2	54 mm
H3	6 mm
H4	26 mm
L	210 mm
L2	5 mm
L3	97 mm
X1	89 mm
Y1	10 mm

Technical Data

Attribute	Value
Nozzle diameter	3 mm
Degree of evacuation	85 %
Suction rate (max.)	220 l/min
Suction rate (max.)	13.20 m³/h

Contact Schmalz

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Suction rate (max.)	7.77 cfm
Air consumption suction	380 l/min
Air consumption suction	22.80 m³/h
Air consumption suction	13.42 cfm
Sound level free	72 dB(A)
Pressure range (operating pressure)	43.5 ... 87.0
Pressure range (operating pressure)	3.0 ... 6.0 bar
Max. air consumption blow off	320 l/min
Recomm. internal hose diameter compressed air	8 mm
Recomm. internal hose diameter vacuum	9 mm
Control valve	Double pilot valve
Weight	0.96 kg
Operating temperature	0 ... 50 °C
Product family	SXMPi

Note: The supply voltage for vacuum switches and solenoid valves is 24V DC Air consumption: At optimal operating pressure Hose diameter: For max. length 2 m

Accessories



ASK B-M12-5 5000 K-5P

Part no...:21.04.05.00080

Electrical connection: Fem connect M12, 5 pol

Cable length: 5,000 mm

Material hose: PUR cable

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GPQ1 122x46x43 SXPi/SXMPi

Part no...:10.02.02.02473

Length L: 122 mm

Width B: 46 mm

Height H: 43 mm

Number of connections: 1

Construction use: Compact ejectors SXPi/SXMPi



GPQ2 122x87x48 SXPi/SXMPi

Part no...:10.02.02.02154

Length L: 122 mm

Width B: 87 mm

Height H: 48 mm

Number of connections: 2

Construction use: Compact ejectors SXPi/SXMPi

Spare parts



SD 96x54x40 SXPi/SXMPi

Part no...:10.02.02.02124

Length L: 96 mm

Width B: 54 mm

Height H: 40 mm

Construction use: Compact ejectors SXPi/SXMPi

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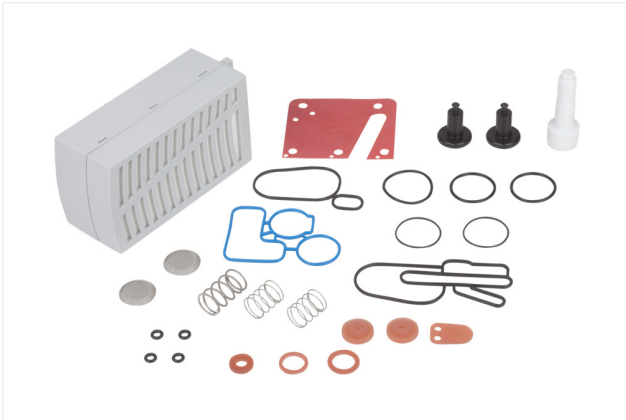
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VST SXMPI-25-30-SD

Part no.:10.02.02.04543

Construction use: Schmalz X-Pump SXMPi

Size: 25-30-SD

contains: Sieve/silencer/RSV