

Bellows suction cup (round)

SAB 22 NBR-60 M10-AG

Part no.: 10.01.06.01654

<https://www.schmalz.com/10.01.06.01654>

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Bellows suction cup (round) for very dynamic handling of smooth and oily workpieces



Size: 22

Suction cup material: Nitrile rubber NBR

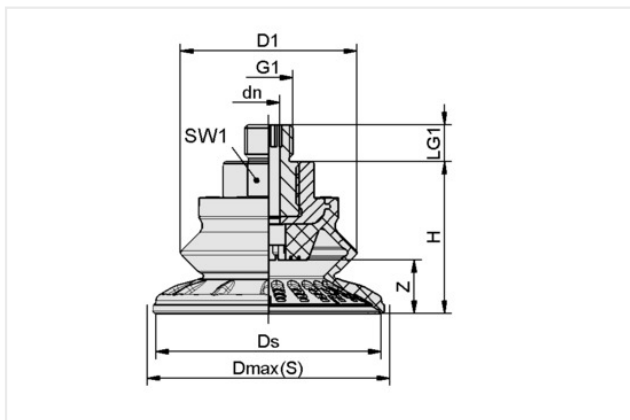
Material hardness [Shore A]: 60 Shore A

Nipple material: Steel

Connection: M10-AG

Number of folds: 1.5

Design Data



Attribute	Value
dn	3.50 mm
D1	22 mm
Dmax(S)	24 mm
Ds	20.60 mm
G1	M10-M
H	25 mm
LG1	12 mm
SW1	16 mm
Z (Stroke)	5.80 mm

Note: Acceptable dimensional tolerances for elastomer parts concerning to DIN ISO 3302-1 M3

Technical Data

Attribute	Value
Suction force (-600mbar)	16 N
Pull-off force	24 N
Lateral force	18 N
Lateral force (oily surface)	6 N
Volume	2.48 cm ³
Curve radius (min) (convex)	20 mm
Hose diameter (rec.) d	4 mm

Contact Schmalz

J. Schmalz GmbH | Johannes-Schmalz-Str.1, 72293 Glatten, Germany | +49 7443 2403-102 | customercenter@schmalz.de

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Size	22
Suction cup material	Nitrile rubber NBR
Material hardness [Shore A]	60 Shore A
Weight	7 g
Product family	SAB
Number of folds	1.50

Note: Suction force: The specified suction forces are theoretical values at a vacuum of -0.6 bar and with a dry, smooth and flat workpiece surface - they do not include a safety factor Lateral force: The specified lateral forces are values measured at a vacuum of -0.6 bar with a dry or oily, smooth, flat workpiece surface. Depending on the workpiece surface and its quality, the actual values may deviate from these values Hose diameter: The recommended hose diameter refers to a hose length of approx. 2 m
